

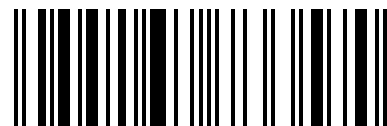


FITTING INSTRUCTIONS

Part Number :- 501085

Part Description :- Ace Mounting

**Fitting Location :- Ford Transit Connect 2018>
Right Mount Bracket**



5055167733570

Make	Model	Bodystyle	From	To
Ford	Transit Connect	Van	1/2018	Onw

Vehicle Details

Ford Transit Connect Van 1/2018 - Onw

Instructions

1. Open the lid for the dashboard top storage tray located directly above the steering wheel.
2. Remove the 5 x Torx T20 screws located inside the storage tray.
3. Once the screws are removed carefully pull the storage tray assembly towards you and upwards to remove, then turn the storage tray sideways and rest on the top of the dashboard.
- Note: There is no need to disconnect the wiring to the power socket.
4. Carefully remove the driver's door seal adjacent to the right dashboard end cap trim.
5. Then using a trim removal tool carefully unclip and remove the right dashboard end cap trim and place it in a safe place.
6. Position the mounting bracket on the top of the dashboard above the right air vent so it spans the gap between where the dashtop storage tray and the dashboard end cap trim where removed.
7. Position the hole on the left side of the mounting bracket over the top of the speed fastener that is used to secure the storage tray.
8. Refit the storage tray assembly back into position and then secure with the T20 Torx screws, replace the right fixing screw that will also secure the left side of the mounting bracket with the longer $\frac{3}{4}$ x 8 screw provided.
9. Ensure the right side of the bracket is located correctly at the side of dashboard where the dashboard end cap was removed, then using a drill with a 5mm drill bit drill the dashboard sub-structure through the two mounting holes ready for the rivets.
10. Using pot rivet gun and the rivets provided, secure the right side of the bracket to the plastic sub-structure at the dashboard end.
11. Carefully refit the dashboard end cap trim in position and then mark the top of the trim where it rests over the top of the bracket with a pencil, remove the dashboard end cap trim and remove 1mm section of the plastic from the inside edge of the trim where you have marked using a sharp knife.
- Note: The area removed so the trim sits correctly should be approx. (55mm x 1mm)
12. Finally refit the dashboard end cap trim ensuring the top edge of the trim fits tightly over the top of the bracket so no gaps are visible.



Care should always be taken by the installer when installing this product. Nemesis is not liable for any damage caused to a vehicle by incorrect installation, use, modifications or repair by any 3rd party or yourself.
Tel: 01905 720199 email: sales@nemesis.ltd web: www.nemesisb2b.com