



FITTING INSTRUCTIONS

Part Number :- 501188
Part Description :- Ace Mounting
Fitting Location :- Left Dash



5055167735758

Make	Model	Bodystyle	From	To
Mercedes	Arocs	HGV	1/2014	12/2019

Vehicle Details

Mercedes Arocs HGV 1/2014 - 12/2019

Instructions

1. Using a trim removal tool carefully unclip and remove the dashboard top trim panel located directly above the instrument binnacle / radio unit.
 2. Using Torx T20 screwdriver, remove the Three self-tapping screws located at the end of the dashboard to the left side of the 24-volt power socket, where the dashtop panel trim was removed.
 3. Position the bracket against the end of the dashboard to the left side of the power socket until it aligns with the Three holes where the T20 screws were removed.
 4. Once you have identified the bracket fitting location, remove the protective backing paper from the double-sided tape pad provided, then secure the self-adhesive pad provided onto the folded down section of the bracket.
- Note: The double-sided tape pad must be fitted on the dashboard facing side of the bracket.
5. Clean and dry the side of the dashboard where the double-sided tape pad will adhere using a suitable alcohol based cleaner to remove dust, dirt and silicone.
 6. Remove the remaining protective backing paper from the double-sided tape pad and then carefully position the bracket against the end of the dashboard so it aligns with the Three fixing points where the T20 screws were removed.
 7. Secure the bracket firmly in position using the three T20 screws removed earlier.
 8. Finally re-install the dashboard top trim panel

