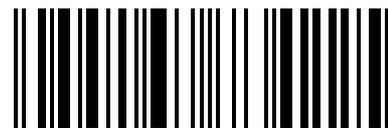




## FITTING INSTRUCTIONS

**Part Number :- 501386**  
**Part Description :- Ace Mounting**  
**Fitting Location :- Right Mount**



5055167734225

Make	Model	Bodystyle	From	To
Vauxhall / Opel	Movano	Van	11/2010	12/2019

### Vehicle Details

Vauxhall / Opel Movano Van 11/2010 - 12/2019

### Instructions

1. Carefully pull and remove the right door seal adjacent to the dashboard end.
2. Using a trim removal tool carefully unclip and remove the right dashboard end cap and then rest the trim against the dashboard taking care not to disconnect the airbag switch.
3. Push the two black PVC caps provided over the top of the two bracket locating arms, then attach the double-sided tape pad provided to the back of bracket where it rests on the front of dashboard.
4. Remove the backing paper from the double-sided tape pad and then position the bracket against the dashboard to the right of the round air-vent, carefully slide the two locating arms with the PVC caps fitted into the top and bottom holes on the right side of the small rectangular air-vent.
5. Once the two locating arms are located inside the air-vent push the bracket downwards until the fixing arm on the right side clears the side of dashboard and drops into the dashboard end cap aperture where the trim was removed.

Note: The bracket is designed to apply pressure on the tape pad and the front of the dashboard when it is installed, this pressure makes the bracket fairly tight to rotate the side fixing arm into position.

6. Once the bracket is in the correct position, drill through the two fixing holes into the dashboard sub-structure using a 5mm drill bit.
7. Use a pot rivet gun to secure the bracket to the dashboard sub-structure using the pot rivets provided.
8. Re-position the dashboard end cap trim against the dashboard and then using a pencil mark the area where the trim rests over the top of the bracket arm, using a sharp knife remove a 2mm section of the plastic from the inside edge of the trim in the area marked so the trim will sit flush over the top of the bracket arm when re-installed.
9. Finally refit the dashboard end cap trim and the right door seal.



Care should always be taken by the installer when installing this product. Nemesis is not liable for any damage caused to a vehicle by incorrect installation, use, modifications or repair by any 3rd party or yourself.  
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